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## **SPECIFICATIONS**

- Type
- Ohmic value
- Maximum Current
- Resistance Tolerance
- Maximum Resistor Surface Temp. Rise
- Over load

: As Required : As Required, @40°C ambient

: Linear

- : ±10%

: 200°C above ambient at specified load : 1.5 Times rated power continuous 15 Times rated power for 5 seconds 75 Times rated power for 1 second

- Insulation Resistance
- Break Down voltage (Between terminals mounting bracket & Sliding Knob).
- : 2500 V AC 1 Min.

 $: 1 \times 10^{9} M\Omega$  @ 500V DC

## **DESIGN FEATURES**

• **POWER:** - Designed with 150% of specified power dissipation to limit maximum surface temperature rise up to 200°C, at full power. (Direct derating to 67% of maximum allowable wattage).

Also designed to withstand short time over load of 15 times the rated power for 5 seconds.

- **<u>PITCH:</u>** Minimum winding pitch is maintained at 2 time wire diameter in order to avoid interturn short circuit due to failure of wire insulation. Maximum winding pitch is maintained at 3 times the wire diameter to ensure maximum utilization of surface area for heat dissipation.
- JOINTS: Winding elements are spot welded to end brass clip terminals to ensure rigid & confirmed joints with very low contact resistance.
- **<u>COATING:</u>** Rheostat is coated with high temperature silicone varnish to provide protection against extreme environmental conditions, mechanical damage and to further assist in heat dissipation.
- **CONTACT ASSEMBLY:** Brush is made of Copper-Graphite for good electrical contact and self greasing properties to ensure smooth movement for maximum operation cycles. Further the brush is pig-tailed and spring loaded to ensure free movement with firm electric continuity.
- SLIDER BAR: Nickel plated Brass slider for rust free, smooth movement and good electrical ٠ conduction. Slider bar is insulated from side bracket using a ceramic insulator bush and nylon lock bush for good electrical insulation properties.
- BRUSH HANDLE: Slider brush handle is made of ceramic materials for good electric and heat insulation & longer life.
- **MOUNTING BRACKET:** Fabricated from M.S. sheet for firm holding and finish with powder coating for longer life.
- WIRING: High temperature withstanding Teflon covered insulating wires with crimped copper lugs to ensure good contact & longer life.
- **OUT PUT TERMINALS:** Molded and colour-coded insulating terminals are provided for ease of terminal identification. Red & Black for fixed resistance and Green for variable resistance terminal.
- **EARTHING TERMINAL:** Earthing tag with screw provided for proper earthing of rheostat ٠ frame.(Both side brackets are internally electrically connected with the help of M.S.mounting stud and doom nut)